

# ALPHAGAM

## TECHNICAL DATA SHEET

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PUTTY TDS

**AOT10027 1K ACRYLIC PUTTY**

# 1K ACRYLIC PUTTY

Product Code: AOT10027

## PRODUCT INFO

**1K Acrylic Putty** is a one-component knifing putty for filling fine scratch marks and other minor imperfections on primer surfacer before application of paint / final finish coat.

## FEATURES

- ✓ Fast drying.
- ✓ Easy sandability.
- ✓ Easy Application.
- ✓ Faster output.
- ✓ Can be painted over with regular top coats.

## SURFACE PREPARATION

The substrate must be clean, dry and free from grease. Sand surfaces slightly. Avoid coat thicknesses of more than 80 µm per layer. Respect the flash-off time of approx. 30 min between the applications of layers. After drying, 1K Acrylic Putty can be sanded without any problems and can be recoated with all common coatings systems. After drying sand with P 320 & P 400 and for wet sanding sand with P 600 & P 800.

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**Application Method :**  
By Putty blade



**Pot life :**  
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**Hardener:**  
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**Thinner:**  
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**Drying time :**




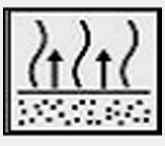

| Object temperature | Dust Dry/min | Set to touch | Ready for assembly | Sandable    | Recoatable |
|--------------------|--------------|--------------|--------------------|-------------|------------|
| 30°C               | NA           | NA           | NA                 | 15 - 20 min | NA         |

This data sheet is for information purpose only. To our knowledge the data provided complies with the latest standard and is based on years of experience in the manufacture of our products. However the data is not binding and without warranty. Please follow recommendations stated on the relevant precautions stated on the product label. We reserve our right to make additions, deletions or modifications to the information at any time without prior notification.

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## Technical Information

|   |   |
|---|---|
|    | <b>Colour :</b><br>Grey / Beige                         |
|    | <b>Mixing Ratio :</b><br>--                             |
|   | <b>Spraying Viscosity :</b><br>--                       |
|  | <b>Flash Off Time :</b><br>approx 10 - 30 min per layer |
|  | <b>Dry Coat Thickness :</b><br>Max. 80 µm DFT per layer |

|                                |   |
|--------------------------------|---|
| <b>Storage :</b>               | <b>6 months from the date of manufacturing at 20° C, if stored in a dark / dry place in a tightly closed container.</b> |
| <b>VOC Regulation :</b>        | EU limit value for this product (category B/e): 840g/l<br>This product contains max. 444 g/l of VOC.                    |
| <b>Processing Conditions :</b> | From +10° C and up to 80 % relative air humidity.<br>Ensure an adequate air ventilation.                                |

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